



SERVICEINFO

AIC Germany
Automotive Components

OIL SUMPS AUTOMATIC TRANSMISSION

AIC article no.: 54796 / OE reference no.: 24117 571 227

Important:

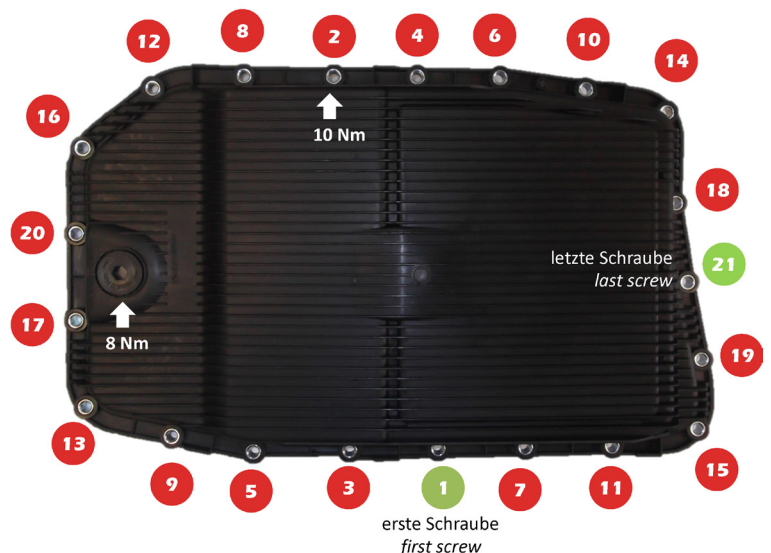
Ensure that automatic transmission oil sumps are correctly fitted – excess tension can otherwise cause fractures and leaks.

Due to their size, oil sumps can quickly be subject to excess tension if the right sequence isn't adhered to during fitting. The tension can potentially result in fractures through which oil may then leak. Should the driver not

notice such damage in time, gear change interruptions or even long-term gearbox damage can occur. Furthermore, incorrectly fitted oil sumps are not covered by guarantee.

Fitting instructions:

1. Oil sumps should be installed by tightening the mounting screws diagonally, **from the inside to the outside**: first the lower screw (1), then the upper screw (2), then the next lower screw (3), etc. – anticlockwise until the last screw (21).
2. First, screw in by hand only.
3. Then, tighten to the **correct** torque. Be sure to follow the instructions from the manufacturer closely!



ATTENTION

Oil sumps under excess tension may fracture and start to leak. Sumps that fracture due to incorrect fitting are not covered by guarantee.



NOTES FOR INSTALLATION

- Ensure you follow the instructions above
- When tightening, use the correct level of torque
- Take note of any vehicle manufacturer instructions



IF IN DOUBT

If you are unsure if an oil sump has been fitted free of tension, then don't delay in loosening all screws and then refitting once more in accordance with the instructions above.